



Threading Machine Foot Switch Retrofit Policy

Foot switches are required on threading machines and power drives (not including hand held power drives) to meet standards in certain markets, such as the United States, Canada, Australia, the European Union, Russia, Turkey and Saudi Arabia.

Not all RIDGID® machines have included foot switches. Ridge Tool has the following foot switch retrofit policy.

- If the machine was fitted with a foot switch and it has been removed, damaged or is otherwise inoperative, Ridge Tool strongly recommends that it be replaced to meet standards, improve operational convenience and reduce risk.
- If your RIDGID threading machine or power drive was manufactured without a foot switch, you may be eligible to have a foot switch installed at no charge.

RIDGID Threading Machines and Power Drives Eligible For No Charge Foot Switch Retrofit

Model 200, 400, 400A, 500, 500A, 800	All units qualify
Model 300 Power Drive	All units prior to Serial #7,538,000
Model 535	All units prior to Serial #354,000
Model 801	All units prior to Serial #9,300,100

To retrofit or service a machine, take it to your nearest RIDGID Independent Service Center. If you have any questions regarding this policy or procedure, contact Ridge Tool Technical Service Department at rttechservices@emerson.com, or in the U.S. and Canada, call (800) 519-3456.

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